

CLASSIFICATION REPORT OF FIRE DAMPER TYPE CU-LT No. 16129J

Owner of the classification report:

RF-TECHNOLOGIES NV
Lange Ambachtstraat 40
9860 Oosterzele
Belgium

1 Introduction

This classification report defines the classification assigned to a fire damper, CU-LT, in accordance with the procedures given in EN 13501-3:2005+A1:2009: Fire classification of products and building elements – Part 3: Classification using data from fire resistance tests on products and elements used in building service installations: Fire resistant ducts and fire dampers.

This classification report consists of 27 pages and 5 annexes and may only be used or reproduced in its entirety.

2 Details of classified product

2.1 Type of function

The product is defined as a fire damper. Its function is to resist fire in respect of integrity, insulation and resistance to smoke leakage.

2.2 Description

The classified product is described below, together with the relevant technical specifications. The description below is a short reproduction of the technical files and/or test reports, including the nominal dimensions, provided by the customer. Technical drawings of the dampers are enclosed in annexes 1 till 5.

The exact composition and exposure conditions of the classified product as tested are fully described in the test reports in support of this classification listed in Clause 3.

2.2.1 Short description of the damper

The fire damper is composed of a rectangular steel housing, a damper blade and an actuating mechanism.

Housing:

The housing consists of a galvanised sheet steel housing with a thickness of 0.8 mm and a length of 300 mm. The outer dimensions are 796 mm x 596 mm.

At the place where the damper blade is mounted, rectangular perforations are distributed evenly over the whole circumference of the housing. On the inside of the housing, the perforations are fully covered by a self-adhesive intumescent graphite strip (44 mm x 2 mm) protected by tape. Additionally, sealing profiles are glued to the housing over the half-circumference of the opening at each side of the damper blade.

The extremities of the housing are provided with steel flanges (thickness: 2 mm).

Two holes with a diameter of 12 mm and 18 mm (on the side of the actuating mechanism) are realized in the housing for the passage of the damper blade axis. Furthermore, there are 6 holes with a diameter of 5 mm to fasten the transmission case by means of aluminium blind rivets.

Damper blade:

The outer dimensions of the blade are 786 mm x 586 mm.

The damper blade consists of a fibre-silicate board with a thickness of 25 mm. In the outer perimeter of the blade there is a groove of 15 mm x 2 mm.

Two axis supports are mounted to the damper blade by means of two screws (M5 x 30 mm). The damper blade rotates around a square steel axis. The axis revolves in two brass bearings, which are secured to the housing wall.

Actuating mechanism:

Type: - Belimo BLF 230T + Belimo BAE 72B-S;
- Belimo BLF 24T + Belimo BAE 72B-S;
- Belimo BF 24T + Belimo BAE 72B-S.

The actuator is fixed to the housing by means of a steel fixing profile.

When voltage is supplied, the servomotor puts the damper in hold position (=open). An internal torsion spring is tightened simultaneously. In the event of a voltage drop or if the fusible alloy opens, the internal spring puts the damper in closed position.

2.2.2 Relevant technical specifications for the damper

The damper shall be installed together with a penetration seal.

Fire damper for classification EI 120 ($v_e i \leftrightarrow o$)S and EI 120 ($h_o i \leftrightarrow o$)S:

- Outer dimensions: 796 mm (width) x 596 mm (height).
- The outside of the housing is completely protected with a fire-resistant paint coat, (type: Promastop E or Hilti CFS-CT), with a thickness of 0.8 mm till 1.5 mm.
- The axis of the damper blade is tested horizontally.
- For the wall construction the damper is tested with the mechanism at the exposed side and unexposed side.
- For the floor construction the damper is tested with the mechanism at the unexposed side.

Fire damper for classification EI 90 ($v_e i \leftrightarrow o$)S and EI 60 ($v_e i \leftrightarrow o$) S:

- Outer dimensions: 796 mm (width) x 596 mm (height).
- Fire resistant paint coat on the outside of the housing (only needs to be applied to the Promat seal):
 - If a gap of 8 mm, filled with fire resistant paint (type: Promastop E) is realized between the damper and the penetration seal no fire resistant paint on the housing is necessary.
- The axis of the damper blade is tested horizontally.
- For the wall construction the damper is tested with the mechanism at the exposed side and unexposed side.
- For the floor construction the damper is tested with the mechanism at the unexposed side.

Flexible wall construction with type F gypsum plasterboards:

The damper is tested in a flexible wall construction with a thickness of 100 mm, made of type F gypsum plasterboards (GKF).

- The wall construction is composed of a steel frame covered on both sides with two layers of type F gypsum plasterboards (thickness: 2 x 2 x 12.5 mm).
- The wall is insulated by means of rock wool (density: 40 kg/m³; thickness 40 mm).
- All set-ups require a metal stud aperture frame in the opening of the wall (1400 mm x 1200 mm) except for the Promat penetration seal which can be installed with or without a metal stud aperture frame as long as the application details described in "Promat seal" below are followed.

Flexible wall construction with type A gypsum plasterboards:

The damper is additionally tested in a flexible wall construction with a thickness of 100 mm, made of type A gypsum plasterboards (GKB). It's allowed to exchange the composition of the supporting construction, as long as the lowest classification time is not exceeded.

- The wall construction is composed of a steel frame covered on both sides with two layers of type A gypsum plasterboards (thickness: 2 x 2 x 12.5 mm; density: 750 kg/m³).
- The wall is insulated by means of rock wool (density: 33 kg/m³; thickness: 40 mm).
- Opening in the wall by aperture framing: 1400 mm (width) x 1200 mm (height).

Rigid floor construction with aerated concrete:

The damper is additionally tested in a floor in a rigid floor construction with a thickness of 150 mm, made of aerated concrete (density: (650 ± 200) kg/m³).

- Opening in the floor: 1400 mm (width) x 1200 mm (height).

Penetration seal:

Promat seal:

- Fire-resistant paint coat (Promastop E) is applied:
 - on the connection between the inlet-opening of the rigid floor construction and the penetration seal;
 - on the connection between the aperture framing of the flexible wall construction and the penetration seal.
- The gap between the fire damper and the supporting construction (flexible or rigid) is filled with two layers of paint coated insulation boards (140 kg/m³), type: mineral wool + coating (Promastop CB50 or CC). The layers are mounted with the uncoated sides faced to each other.
- Fire-resistant paint coat (Promastop E or CC) is applied, in a radius of 100 mm around the damper, between the overlap of different panels.
- Fire-resistant paint coat (Promastop E or CC) is applied between the junction of the penetration seal and the fire damper.
- Aperture frame:
 - If installed in a flexible wall, no aperture frame is required in case of:
EI 60 (v_e i ↔ o) S;
When no aperture frame is used, in addition to the application details above a fire-resistant paint coat (Promastop E or CC) needs to be applied on the outside of the housing (0.8 to 1.5 mm).

Hilti seal:

- The gap between the fire damper and the supporting construction (flexible or rigid) is filled with two layers of paint coated insulation boards (150 kg/m³), type: Mineral wool + coating (Hilti CFS CT B 1S).
- All joints and connections have been sealed with fire-resistant acrylic sealant, type: Hilti CFS-S ACR.

Mulcol seal:

- The gap between the fire damper and the supporting construction (flexible or rigid) is filled with two layers of 50 mm Mulcol® Multimastic FB1 boards (168 kg/m³). Between the perimeter edge of the boards and the fire damper/supporting construction a 15 mm Mulcol® Multimastic SP coating is applied. On the unexposed side and exposed side a Mulcol® Multimastic C coating is applied over the entire surface of the Mulcol® Multimastic FB1 boards with an overlap of 25 mm on the supporting construction.

Pyro-Safe seal:

- The gap between the fire damper and the supporting construction (flexible or rigid) is filled with two layers of 50 mm mineral wool (Rockwool Hardrock 040, 150 kg/m³). The mineral wool is glued into place with Pyro-Safe Flammotect-A.
- On the unexposed and exposed side an ablative coating “Pyro-Safe Flammotect-A” is applied over the entire surface of the mineral wool with a dry film thickness of 1.0 mm.

Clustered dampers:

- The gap between fire dampers or between the fire damper and the parallel building element is filled with a compressed mineral wool (thickness: min. 50 mm; density: min. 40 kg/m³; compression: min. 40 %) or a mineral wool (thickness: min. 50 mm; density: min. 150 kg/m³).
- Over a total length of 400 mm distributed evenly on both sides (150 mm on each side for a 100 mm wall), mineral wool (thickness: min. 50 mm; density: min. 40 kg/m³; compression: min. 40 %) or mineral wool (thickness: min. 50 mm; density: min. 150 kg/m³) is applied.
- The remaining gap between the fire damper and the vertical supporting construction is filled with the standard Promastop or Hilti penetration seal.
- If installation of 1 damper at a minimal distance from the supporting construction above, it is allowed to install without a metal stud aperture frame (30 mm from horizontal supporting construction) when the Promat penetration seal type is used.

3 Reports and results in support of this classification

3.1 Test reports

NAME OF LABORATORY	NAME OF SPONSOR	REF. No.	E	I	S	Direction (i – o)	Orientation (v _e , h _o)
IBS GmbH (A-4017 Linz)	Rf-Technologies nv	12051011 (CU-LT 800 mm x 600 mm)	See § 3.3			o → i	V _e
IBS GmbH (A-4017 Linz)	Rf-Technologies nv	11080312 (CU-LT 800 mm x 600 mm)	See § 3.4			i → o	V _e
WFRGent nv	Rf-Technologies nv	13727 (CU-LT 200 mm x 100 mm)	See § 3.5			o → i	not applicable - cold leakage test
WFRGent nv	Rf-Technologies nv.	13576A (CU-LT 800 mm x 600 mm)	See § 3.6			i ↔ o	V _e
IBS GmbH (A-4017 Linz)	Rf-Technologies nv	12112602 (CU-LT 800 mm x 600 mm)	See § 3.7			o → i	h _o
IBS GmbH (A-4017 Linz)	Rf-Technologies nv	314082509-1 (CU-LT 800 mm x 600 mm)	See § 3.8			o → i	V _e
Technische Universität Munchen	Rf-Technologies nv	3610/ 15/12.2011 (CU2 1200 mm x 800 mm)	See § 3.9			o → i	V _e
IBS GmbH (A-4017 Linz)	Rf-Technologies nv	315020217-1 (CU2 1200 mm x 800 mm)	See § 3.10			o → i	V _e
IBS GmbH (A-4017 Linz)	Rf-Technologies nv	316101111- 1,Rev.1 (CU2 1200 mm x 800 mm)	See § 3.11			o → i	V _e
IBS GmbH (A-4017 Linz)	Rf-Technologies nv	316101109- 1,Rev.1 (CU2 500 mm x 800 mm- 500 mm x 560 mm 1200 mm x 800 mm 1080 mm x 560 mm)	See § 3.12			o → i	V _e
Efectis Nederland BV	Rf-Technologies nv	2020-Efectis- R001435	See § 3.13			o → i	V _e

Efectis Nederland BV	Rf-Technologies nv	2022-Efectis-R000060 [Rev.1] (CU2 1200 mm x 800 mm)	See § 3.14	o → i	Ve
Efectis France	Rf-Technologies nv	EFR-23-003819 - Rev. 2	See § 3.15	o → i	Ve

Exposure conditions during the fire resistance test (ref. Nos. 11080312 / 12051011 / 3610):

Test standard: EN 1366-2:1999*.
 Temperature/time curve: standard as in EN 1363-1:1999*.
 Working pressure: -300 Pa.
 Supporting construction: mounted in a flexible wall construction with type F boards.

Exposure conditions during the cold leakage test (ref. No. 13727):

Test standard: §10.3 of EN 1366-2:1999*.
 Working pressure: -500 Pa.

Exposure conditions during the fire resistance test (ref. Nos. 314082509-1 / 315020217-1):

Test standard: EN 1366-2:1999*.
 Temperature/time curve: standard as in EN 1363-1:2012*.
 Working pressure: -300 Pa.
 Supporting construction: mounted in a flexible wall construction with type F boards.

Exposure conditions during the fire resistance test (ref. No. 13576A):

Test standard: EN 1366-2:1999*.
 Temperature/time curve: standard as in EN 1363-1:1999*.
 Working pressure: -500 Pa.
 Supporting construction: mounted in a flexible wall construction with type A boards.

Exposure conditions during the fire resistance test (ref. No. 12112602):

Test standard: EN 1366-2:1999*.
 Temperature/time curve: standard as in EN 1363-1:1999*.

Working pressure: -300 Pa.
Supporting construction: mounted in a rigid floor construction.

Exposure conditions during the fire resistance test (ref. Nos. 316101111-1,Rev1 / 316101109-1,Rev1):

Test standard: EN 1366-2:2015.
Temperature/time curve: standard as in EN 1363-1:2012*.
Working pressure: -300 Pa.
Supporting construction: mounted in a flexible wall construction with type F boards.

Exposure conditions during the fire resistance test (ref. No. 2020-Efectis-R001435):

Test standard: EN 1366-2:2015.
Temperature/time curve: standard as in EN 1363-1:2020.
Working pressure: -300 Pa.
Supporting construction: mounted in a flexible wall construction with type F boards.

Exposure conditions during the fire resistance test (ref. No. 2022-Efectis-R000060[Rev.1]):

Test standard: EN 1366-2:2015.
Temperature/time curve: standard as in EN 1363-1:2020.
Working pressure: -300 Pa.
Supporting construction: mounted in a flexible wall construction with type F boards.

Exposure conditions during the fire resistance test (ref. No. EFR-23-003819 - Rev. 2):

Test standard: EN 1366-2:2015.
Temperature/time curve: standard as in EN 1363-1:2020.
Working pressure: -300 Pa.
Supporting construction: mounted in a flexible wall construction with type A boards without an aperture frame around the opening.

*At present, these reports were technically examined with the conclusion that there have been no significant revisions to the relevant test standard which would render the test evidence irrelevant.

3.2 General rules for reducing the number of fire resistance tests

The rules and proof for the reduction of the number of fire resistance tests can be found in report 16129I written and published by WFRGent nv.

3.3 Test results of the fire damper CU-LT (800 mm x 600 mm) – test No. 12051011

Parameter	Limits	Results in minutes
		o → i Mechanism at unexposed side Paint coat: 0.2 -1.0 mm
<u>Integrity (E criterion) *:</u>		
Leakage through the fire damper	360 Nm ³ /h.m ²	≥ 123 minutes (not measurable)
Ignition of the cotton pad		≥ 123 minutes
Fail test with the 6 mm and 25 mm gauges		≥ 123 minutes
Spontaneous, continuous flames		≥ 123 minutes
<u>Thermal insulation (I criterion) *:</u>		
A maximum temperature rise at the unexposed side (T ₁ , T ₂ , T _s)	180°C	122 minutes
An average temperature rise at the unexposed side (T ₂)	140°C	≥ 123 minutes (ΔT _{max} : 87.1 °C)
<u>Smoke leakage (S criterion):</u>		
Leakage through the fire damper at an ambient temperature	200 Nm ³ /h.m ²	11.7 Nm ³ /h.m ²
Leakage through the fire damper during the test *	200 Nm ³ /h.m ²	≥ 123 minutes (not measurable)
<u>Actuating mechanism:</u>		
Any sign of mechanical damage after the opening and closing test of 50 cycli		No damage
Time at which the fully-open fire damper closes	2 minutes	38 seconds
<u>Test duration:</u>		123 minutes

* These performance criteria apply after 5 minutes from the start of the test.

3.4 Test results of the fire damper CU-LT (800 mm x 600 mm) – test No. 11080312

Parameter	Limits	Results in minutes
		i → o Mechanism at exposed side Paint coat: 0.2 -1.0 mm
<u>Integrity (E criterion) *:</u>		
Leakage through the fire damper	360 Nm ³ /h.m ²	≥ 132 minutes (not measurable)
Ignition of the cotton pad		≥ 132 minutes
Fail test with the 6 mm and 25 mm gauges		≥ 132 minutes
Spontaneous, continuous flames		≥ 132 minutes
<u>Thermal insulation (I criterion) *:</u>		
A maximum temperature rise at the unexposed side (T ₁ , T ₂ , T _s)	180°C	123 minutes
An average temperature rise at the unexposed side (T ₂)	140°C	≥ 132 minutes (ΔT _{max} : 91.0 °C)
<u>Smoke leakage (S criterion):</u>		
Leakage through the fire damper at an ambient temperature	200 Nm ³ /h.m ²	15.7 Nm ³ /h.m ²
Leakage through the fire damper during the test *	200 Nm ³ /h.m ²	≥ 132 minutes (not measurable)
<u>Actuating mechanism:</u>		
Any sign of mechanical damage after the opening and closing test of 50 cycles		No damage
Time at which the fully-open fire damper closes	2 minutes	51 seconds
<u>Test duration:</u>		132 minutes

* These performance criteria apply after 5 minutes from the start of the test.

3.5 Test results of the fire damper CU-LT (200 mm x 100 mm) – test No. 13727

Parameter	Limits	Results	
		i → o Mechanism at exposed side	o → i Mechanism at unexposed side
<u>Smoke leakage (S criterion):</u>			
Leakage through the fire damper at an ambient temperature	200 Nm ³ /h.m ²	/	38.4 Nm ³ /h.m ²

3.6 Test results of the fire damper CU-LT (800 mm x 600 mm) – test No. 13576A

Parameter	Limits	Results in minutes	
		i → o Mechanism at exposed side	o → i Mechanism at unexposed side
<u>Integrity (E criterion) *:</u>			
Leakage through the fire damper	360 Nm ³ /h.m ²	≥ 94 minutes (30 Nm ³ /h.m ²)	≥ 94 minutes (22 Nm ³ /h.m ²)
Ignition of the cotton pad		≥ 94 minutes	≥ 94 minutes
Fail test with the 6 mm and 25 mm gauges		≥ 94 minutes	≥ 94 minutes
Spontaneous, continuous flames		≥ 94 minutes	≥ 94 minutes
<u>Thermal insulation (I criterion) *:</u>			
A maximum temperature rise at the unexposed side (T ₁ , T ₂ , T _s)	180°C	91 minutes	91 minutes
An average temperature rise at the unexposed side (T ₂)	140°C	≥ 94 minutes (ΔT _{max} : 86°C)	≥ 94 minutes (ΔT _{max} : 55°C)
<u>Smoke leakage (S criterion):</u>			
Leakage through the fire damper at an ambient temperature	200 Nm ³ /h.m ²	32 Nm ³ /h.m ²	15 Nm ³ /h.m ²
Leakage through the fire damper during the test *	200 Nm ³ /h.m ²	≥ 94 minutes (30 Nm ³ /h.m ²)	≥ 94 minutes (22 Nm ³ /h.m ²)
<u>Actuating mechanism:</u>			
Any sign of mechanical damage after the opening and closing test of 50 cycli		No damage	No damage
Time at which the fully-open fire damper closes	2 minutes	28 seconds	14 seconds
<u>Test duration:</u>		94 minutes	94 minutes

* These performance criteria apply after 5 minutes from the start of the test.

3.7 Test results of the fire damper CU-LT (800 mm x 600 mm) – test No. 12112602

Parameter	Limits	Results in minutes
		o → i Mechanism at unexposed side Paint coat: 0.8 -1.5 mm
<u>Integrity (E criterion) *:</u>		
Leakage through the fire damper	360 Nm ³ /h.m ²	≥ 133 minutes (not measurable)
Ignition of the cotton pad		≥ 133 minutes
Fail test with the 6 mm and 25 mm gauges		≥ 133 minutes
Spontaneous, continuous flames		≥ 133 minutes
<u>Thermal insulation (I criterion) *:</u>		
A maximum temperature rise at the unexposed side (T ₁ , T ₂ , T _s)	180°C	≥ 133 minutes (ΔT _{max} : 145.2°C)
An average temperature rise at the unexposed side (T ₂)	140°C	≥ 133 minutes (ΔT _{max} : 42.4°C)
<u>Smoke leakage (S criterion):</u>		
Leakage through the fire damper at an ambient temperature	200 Nm ³ /h.m ²	Not measurable
Leakage through the fire damper during the test *	200 Nm ³ /h.m ²	≥ 133 minutes (Not measurable)
<u>Actuating mechanism:</u>		
Any sign of mechanical damage after the opening and closing test of 50 cycles		No damage
Time at which the fully-open fire damper closes	2 minutes	28 seconds
<u>Test duration:</u>		133 minutes

* These performance criteria apply after 5 minutes from the start of the test.

3.8 Test results of the fire damper CU-LT (800 mm x 600 mm) – test No. 314082509-1

Parameter	Limits	Results in minutes
		o → i Mechanism at unexposed side Without paint coat, with an 8 mm gap between the damper and seal filled with fire resistant paint
<u>Integrity (E criterion) *:</u>		
Leakage through the fire damper	360 Nm ³ /h.m ²	≥ 132 minutes (not measurable)
Ignition of the cotton pad		≥ 132 minutes
Fail test with the 6 mm and 25 mm gauges		≥ 132 minutes
Spontaneous, continuous flames		≥ 132 minutes
<u>Thermal insulation (I criterion) *:</u>		
A maximum temperature rise at the unexposed side (T ₁ , T ₂ , T _s)	180°C	97 minutes
An average temperature rise at the unexposed side (T ₂)	140°C	≥ 132 minutes (ΔT _{max} : 78,5 °C)
<u>Smoke leakage (S criterion):</u>		
Leakage through the fire damper at an ambient temperature	200 Nm ³ /h.m ²	Not measurable
Leakage through the fire damper during the test *	200 Nm ³ /h.m ²	≥ 132 minutes (not measurable)
<u>Actuating mechanism:</u>		
Any sign of mechanical damage after the opening and closing test of 50 cycles		No damage
Time at which the fully-open fire damper closes	2 minutes	47 seconds
<u>Test duration:</u>		132 minutes

* These performance criteria apply after 5 minutes from the start of the test.

3.9 Test results of the fire damper CU2 (1200 mm x 800 mm) – test No. 3610

Parameter	Limits	Results in minutes	
		i → o Mechanism at exposed side	o → i Mechanism at unexposed side
<u>Integrity (E criterion) *:</u>			
Leakage through the fire damper	360 Nm ³ /h.m ²	≥ 90 minutes (2.1 Nm ³ /h.m ²)	≥ 90 minutes (24.2 Nm ³ /h.m ²)
Ignition of the cotton pad		≥ 90 minutes	≥ 90 minutes
Fail test with the 6 mm and 25 mm gauges		≥ 90 minutes	≥ 90 minutes
Spontaneous, continuous flames		≥ 90 minutes	≥ 90 minutes
<u>Thermal insulation (I criterion) *:</u>			
A maximum temperature rise at the unexposed side (T ₁ , T ₂ , T _s)	180°C	≥ 90 minutes (ΔT _{max} : 83°C)	≥ 90 minutes (ΔT _{max} : 117°C)
An average temperature rise at the unexposed side (T ₂)	140°C	≥ 90 minutes (ΔT _{max} : 76°C)	≥ 90 minutes (ΔT _{max} : 83°C)
<u>Smoke leakage (S criterion):</u>			
Leakage through the fire damper at an ambient temperature	200 Nm ³ /h.m ²	22.2 Nm ³ /h.m ²	18.8 Nm ³ /h.m ²
Leakage through the fire damper during the test *	200 Nm ³ /h.m ²	≥ 90 minutes (2.1 Nm ³ /h.m ²)	≥ 90 minutes (24.2 Nm ³ /h.m ²)
<u>Actuating mechanism:</u>			
Any sign of mechanical damage after the opening and closing test of 50 cycles		No damage	No damage
Time at which the fully-open fire damper closes	2 minutes	40 seconds	55 seconds
<u>Test duration:</u>		90 minutes	

* These performance criteria apply after 5 minutes from the start of the test.

3.10 Test results of the fire damper CU2 (1200 mm x 800 mm) – test No. 315020217-1

Parameter	Limits	Results in minutes
		o → i Mechanism at unexposed side
<u>Integrity (E criterion) *:</u>		
Leakage through the fire damper	360 Nm ³ /h.m ²	≥ 132 minutes (not measurable)
Ignition of the cotton pad		≥ 132 minutes
Fail test with the 6 mm and 25 mm gauges		≥ 132 minutes
Spontaneous, continuous flames		≥ 132 minutes
<u>Thermal insulation (I criterion) *:</u>		
A maximum temperature rise at the unexposed side (T ₁ , T ₂ , T _s)	180°C	119 minutes
An average temperature rise at the unexposed side (T ₂)	140°C	≥ 132 minutes (ΔT _{max} : 138,8 °C)
<u>Smoke leakage (S criterion):</u>		
Leakage through the fire damper at an ambient temperature	200 Nm ³ /h.m ²	Not measurable
Leakage through the fire damper during the test *	200 Nm ³ /h.m ²	≥ 132 minutes (not measurable)
<u>Actuating mechanism:</u>		
Any sign of mechanical damage after the opening and closing test of 50 cycles		No damage
Time at which the fully-open fire damper closes	2 minutes	56 seconds
<u>Test duration:</u>		132 minutes

* These performance criteria apply after 5 minutes from the start of the test.

3.11 Test results of the fire damper CU2 – test No. 316101111-1,Rev1

Parameter	Limits	Results in minutes
		o → i Mechanism at unexposed side
<u>Integrity (E criterion) *:</u>		
Leakage through the fire damper	360 Nm ³ /h.m ²	90 minutes (PK3) ≥ 132 minutes (PK1 and PK2)
Ignition of the cotton pad		≥ 132 minutes
Fail test with the 6 mm and 25 mm gauges		≥ 132 minutes
Spontaneous, continuous flames		≥ 132 minutes
<u>Thermal insulation (I criterion) *:</u>		
A maximum temperature rise at the unexposed side (T ₁ , T ₂ , T _s)	180°C	88 minutes (PK3) 99 minutes (PK2) 112 minutes (PK1)
An average temperature rise at the unexposed side (T ₂)	140°C	95 minutes (PK2) 114 minutes (PK1) 131 minutes (PK3)
<u>Smoke leakage (S criterion):</u>		
Leakage through the fire damper at an ambient temperature	200 Nm ³ /h.m ²	Max. 74 Nm ³ /h.m ²
Leakage through the fire damper during the test *	200 Nm ³ /h.m ²	90 minutes (PK3) ≥ 132 minutes (PK1 and PK2)
<u>Actuating mechanism:</u>		
Any sign of mechanical damage after the opening and closing test of 50 cycles		No damage
Time at which the fully-open fire damper closes	2 minutes	Max. 69 seconds
<u>Test duration:</u>		132 minutes

* These performance criteria apply after 5 minutes from the start of the test.

3.12 Test results of the fire damper CU2 – test No. 316101109-1,Rev1

Parameter	Limits	Results in minutes
		o → i Mechanism at unexposed side
<u>Integrity (E criterion) *:</u>		
Leakage through the fire damper	360 Nm ³ /h.m ²	111 minutes (PK2) 128 minutes (PK1) ≥ 133 minutes (PK3 and PK4)
Ignition of the cotton pad		≥ 133 minutes
Fail test with the 6 mm and 25 mm gauges		≥ 133 minutes
Spontaneous, continuous flames		≥ 133 minutes
<u>Thermal insulation (I criterion) *:</u>		
A maximum temperature rise at the unexposed side (T ₁ , T ₂ , T _s)	180°C	108 minutes (PK2) 116 minutes (PK3) 121 minutes (PK1) 132 minutes (PK4)
An average temperature rise at the unexposed side (T ₂)	140°C	108 minutes (PK2) 112 minutes (PK3) 123 minutes (PK1) 131 minutes (PK4)
<u>Smoke leakage (S criterion):</u>		
Leakage through the fire damper at an ambient temperature	200 Nm ³ /h.m ²	Max. 67 Nm ³ /h.m ²
Leakage through the fire damper during the test *	200 Nm ³ /h.m ²	111 minutes (PK2) 128 minutes (PK1) ≥ 133 minutes (PK3 and PK4)
<u>Actuating mechanism:</u>		
Any sign of mechanical damage after the opening and closing test of 50 cycles		No damage
Time at which the fully-open fire damper closes	2 minutes	Max. 99 seconds
<u>Test duration:</u>		133 minutes

* These performance criteria apply after 5 minutes from the start of the test.

3.13 Test results of the fire damper CU2 (1200 mm x 800 mm) – test No. 2020-Efectis-R001435

Parameter	Limits	Results in minutes
		o → i Mechanism at unexposed side
<u>Integrity (E criterion) *:</u>		
Leakage through the fire damper	360 Nm ³ /h.m ²	97 minutes (max: 22.5 m ³ /h.m ²)
Ignition of the cotton pad		97 minutes
Fail test with the 6 mm and 25 mm gauges		102 minutes
Spontaneous, continuous flames		102 minutes
<u>Thermal insulation (I criterion) *:</u>		
A maximum temperature rise at the unexposed side (T ₁ , T ₂ , T _s)	180°C	96 minutes
An average temperature rise at the unexposed side (T ₂)	140°C	102 minutes
<u>Smoke leakage (S criterion):</u>		
Leakage through the fire damper at an ambient temperature	200 Nm ³ /h.m ²	Max. 144.8 m ³ /h.m ²
Leakage through the fire damper during the test *	200 Nm ³ /h.m ²	97 minutes (max: 22.5 m ³ /h.m ²)
<u>Actuating mechanism:</u>		
Any sign of mechanical damage after the opening and closing test of 50 cycles		No damage
Time at which the fully-open fire damper closes	2 minutes	90 seconds
<u>Test duration:</u>		102 minutes

* These performance criteria apply after 5 minutes from the start of the test.

3.14 Test results of the fire damper CU-LT (800 mm x 600 mm) – test No. EFR-23-0023819 - Rev 2

Parameter	Limits	Results in minutes
		o → i Mechanism at unexposed side
<u>Integrity (E criterion)*:</u>		
Leakage through the fire damper	360 Nm ³ /h.m ²	74 minutes (max: not measurable)
Ignition of the cotton pad		74 minutes
Fail test with the 6 mm and 25 mm gauges		74 minutes
Spontaneous, continuous flames		74 minutes
<u>Thermal insulation (I criterion)*:</u>		
A maximum temperature rise at the unexposed side (T ₁ , T ₂ , T _s)	180°C	71 minutes
An average temperature rise at the unexposed side (T ₂)	140°C	74 minutes
<u>Smoke leakage (S criterion):</u>		
Leakage through the fire damper at an ambient temperature	200 Nm ³ /h.m ²	Max. 64.8 m ³ /h.m ²
Leakage through the fire damper during the test *	200 Nm ³ /h.m ²	74 minutes (max: .not measurable)
<u>Actuating mechanism:</u>		
Any sign of mechanical damage after the opening and closing test of 50 cycli		No damage
Time at which the fully-open fire damper closes	2 minutes	50 seconds
<u>Test duration:</u>		74 minutes

* These performance criteria apply after 5 minutes from the start of the test.

4 Classification and field of application

4.1 Reference of classification

This classification has been carried out in accordance with clause 7.2.3 of EN 13501-3:2005+A1:2009.

4.2 Classification

The fire dampers are classified according to the following combinations of performance parameters and classes as appropriate.

For dampers placed in a flexible wall construction, type F gypsum plasterboards (GKF), of 100 mm thick and a penetration seal, type Mineral wool + coating (Promat or Hilti seal). The working pressure of the dampers is -300 Pa.

With a fire-resistant paint coat (allowed thickness: 0.8 mm until 1.5 mm) on the outside of the housing.

EI 120 ($v_e i \leftrightarrow o$) S

For dampers placed in a flexible wall construction, type F gypsum plasterboards (GKF), of 100 mm thick and a penetration seal, type Mineral wool + coating (Promat seal). The working pressure of the dampers is -300 Pa.

With a gap of 8 mm between the damper and the penetration seal, filled with fire resistant paint: with or without a fire-resistant paint coat on the outside of the housing.

Or

For dampers placed in a flexible wall construction, type F gypsum plasterboards (GKF), of 100 mm thick and a penetration seal, type Mineral wool + coating (Hilti, Mulcol or Pyro-Safe seal) or clustered seal. The working pressure of the dampers is -300 Pa.

EI 90 ($v_e i \leftrightarrow o$) S

For dampers placed in a flexible wall construction, type A or type F gypsum plasterboards (GKB), of 100 mm thick and a penetration seal, type Mineral wool + coating (Promat, Hilti, Mulcol or Pyro-Safe seal) or clustered seal. The working pressure of the dampers is -300 Pa

In case no aperture frame is installed (see details penetration seal Promat), a fire resistant coating (0.8 to 1.5 mm) must be applied on the outside of the housing.

EI 60 ($v_e i \leftrightarrow o$) S

For dampers placed in a rigid floor construction, aerated concrete, of 150 mm thick and a penetration seal, type Mineral wool + coating (Promat or Hilti seal). The working pressure of the dampers is -300 Pa.

With a fire-resistant paint coat (allowed thickness: 0.8 mm until 1.5 mm) on the outside of the housing.

EI 120 ($h_o i \leftrightarrow o$) S

For dampers, placed in a rigid floor construction, aerated concrete, of 150 mm thick and a penetration seal, type Mineral wool + coating (Promat seal). The working pressure of the dampers is -300 Pa.

With a gap of 8 mm between the damper and the penetration seal, filled with fire resistant paint: with or without a fire-resistant paint coat on the outside of the housing.

Or

For dampers, placed in a rigid floor construction, aerated concrete, of 150 mm thick and a penetration seal, type Mineral wool + coating (Hilti seal) or clustered seal. The working pressure of the dampers is -300 Pa.

EI 90 ($h_o i \leftrightarrow o$) S

4.3 Field of direct application

a) Size of fire damper (when smoke leakage is not required):

The classification is applicable to all dampers of the same type provided that the maximum outer dimensions do not exceed 796 mm x 596 mm and that the components remain in the same orientation as those tested.

b) Size of fire damper (when smoke leakage is required):

The classification is applicable to the same type of damper provided that the minimum outer dimensions are not less than 200 mm x 100 mm and that the maximum outer dimensions do not exceed 796 mm x 596 mm. The components have to remain in the same orientation as those tested.

c) Fire dampers installed within structural openings:

The classification for a fire damper installed within a structural opening is only applicable to other fire dampers of the same type installed in the same orientation and position in relation to the supporting construction as that tested.

d) Fire from above:

Fire dampers tested horizontally in floors with fire from below are acceptable in installations where fire might come from above.

e) Separation between fire dampers and between fire dampers and construction elements:

The classification is applicable to a minimum separation in practice of 200 mm between fire dampers in separate ducts and of 75 mm between a fire damper and a constructional element.

f) Clustered dampers:

In case of clustered dampers, the classification is applicable to a minimum separation in practice of 50 mm between fire dampers or between a fire damper and a vertical wall and 25 mm between a fire damper and a horizontal floor up to a maximum of 200 mm.

A maximum of 2 dampers next to each other horizontally or vertically or a maximum of 4 dampers clusters are allowed.

g) Supporting constructions:

The following supporting constructions are tested:

- Flexible wall constructions with type F boards;
- Flexible wall constructions with type A boards;
- Rigid wall construction with aerated concrete;
- Rigid floor construction with aerated concrete.

The following rules apply in regards to the allowed supporting constructions:

Test results obtained with dampers installed in flexible vertical supporting constructions may be applied to rigid supporting constructions of a thickness equal to or greater than that of the element used in the tests, provided that the classified fire resistance of the rigid supporting construction is greater than or equal to the one used for the test. The sealants used shall be the same as those tested. Any fasteners used shall be fire rated to suit the supporting construction that is used.

Test results obtained with dampers installed in insulated flexible vertical supporting constructions may be applied to applications where the same flexible vertical supporting construction is uninsulated. The aperture framing shall be constructed using the same materials as used in the test partition construction, using the same number of boards as was tested.

Test results obtained with dampers installed in aerated concrete are applicable to rigid constructions made from hollow blocks, provided that the holes are filled/closed before the addition of the final penetration seal.

h) Blade pivot axis:

Tests with the actuator mounted at the bottom of the fire damper for a test with the blades with a vertical pivot axis shall allow the damper to be installed with the actuator at the top of the unit.

4.4 Field of extended application

Not applicable.

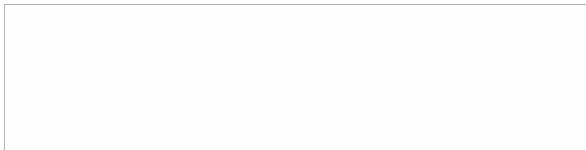
5 Duration of the validity of the classification report

At the time the standard EN 13501-3:2005+A1:2009 was published, no decision was made concerning the duration of validity of the classification document.

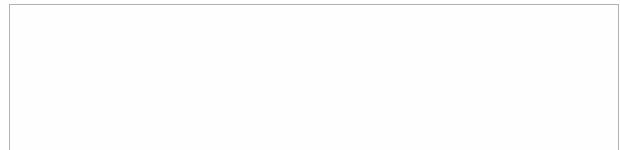
6 Limitations

This classification document does not represent type approval nor certification of the product.

SIGNED



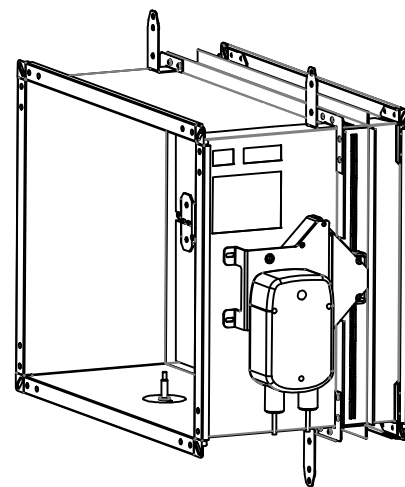
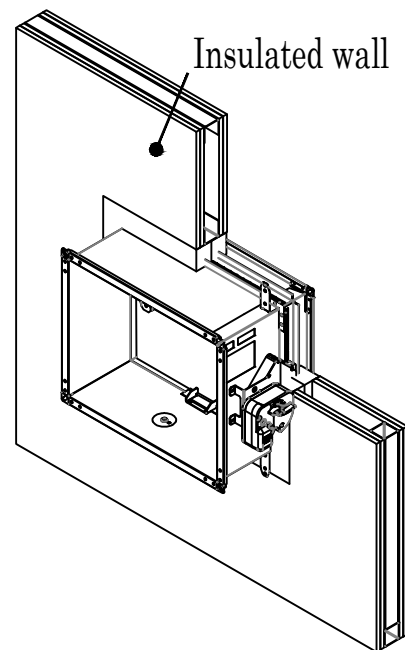
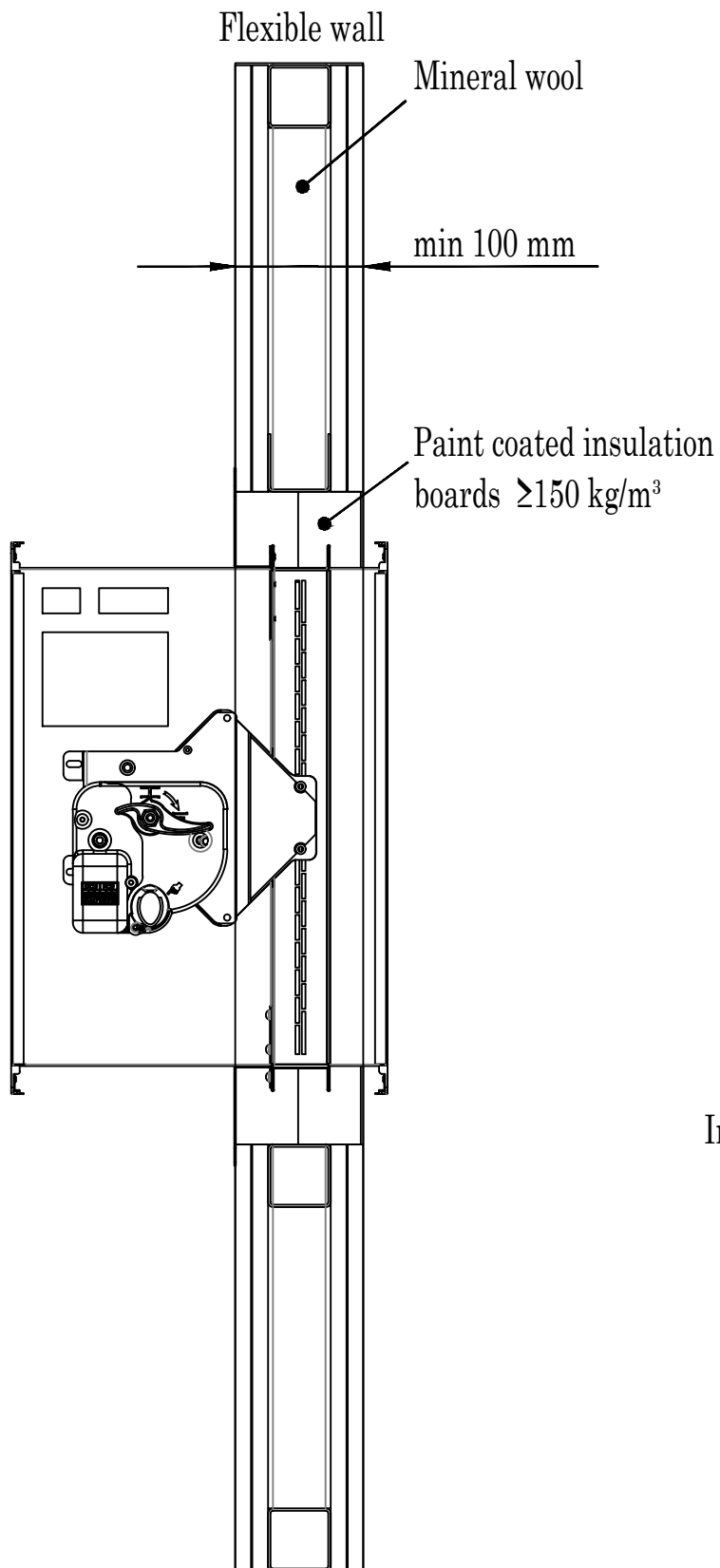
APPROVED



This document is the original version of this classification report and is written in English.

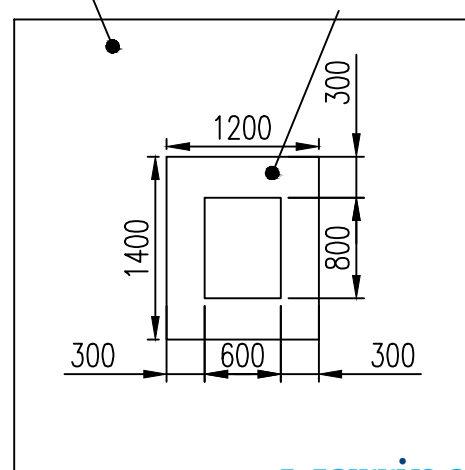
This report may be used only literally and completely for publications. - For publications of certain texts, in which this report is mentioned, our permission must be obtained in advance.

The authenticity of the electronic signatures is assured by Belgium Root CA.

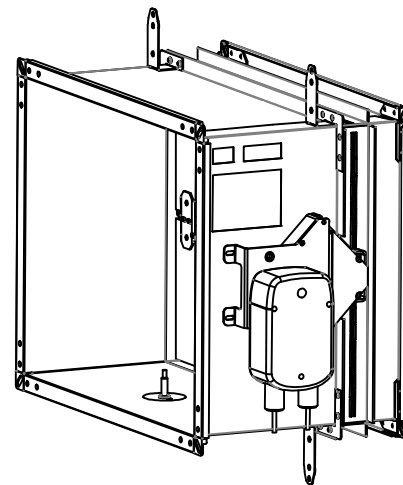
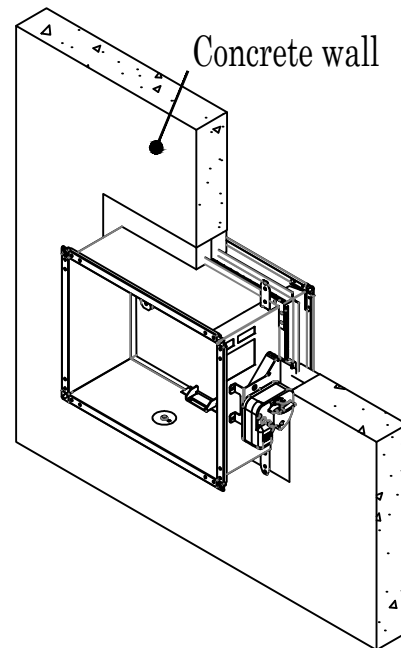
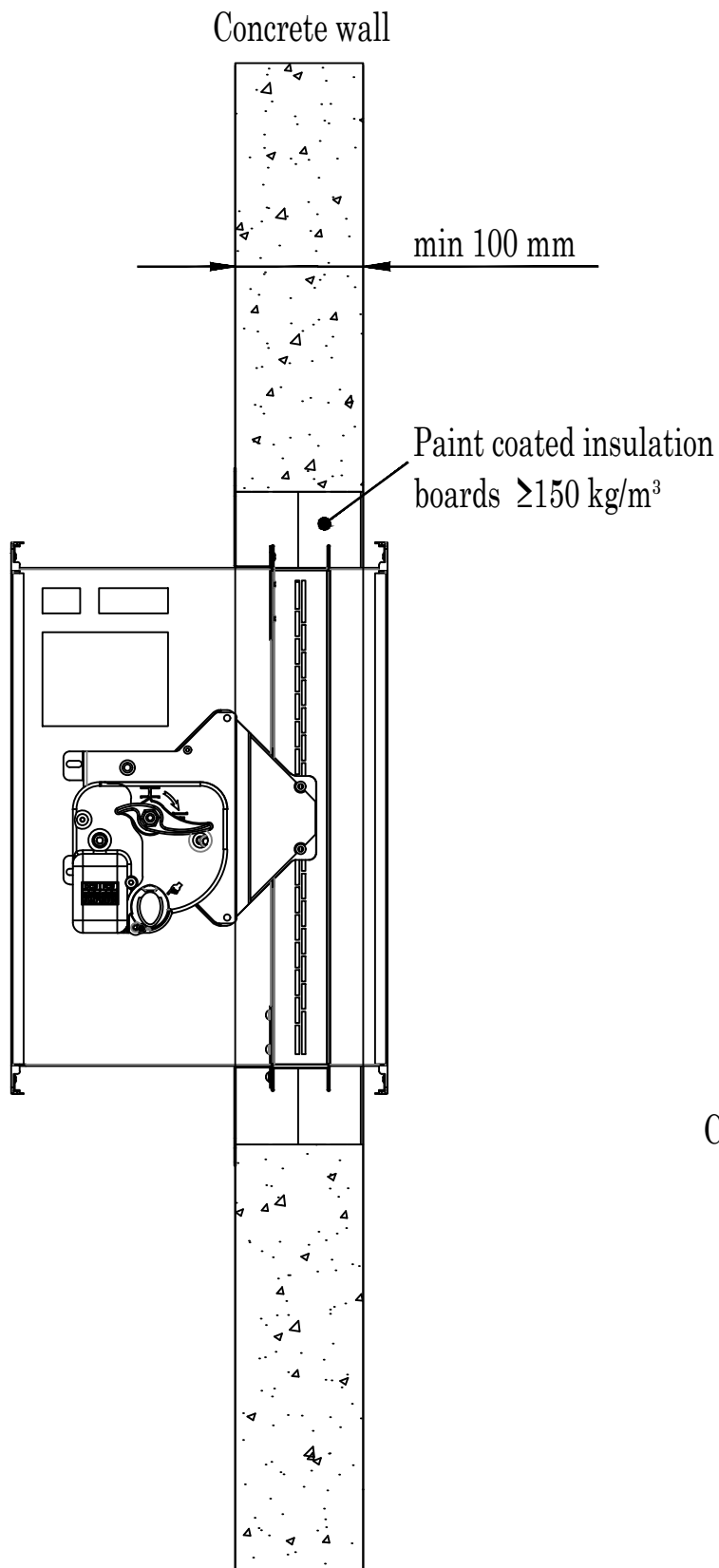
Fire damper CU-LT in a flexible wall

Insulated wall

Paint coated insulation boards $\geq 150 \text{ kg/m}^3$

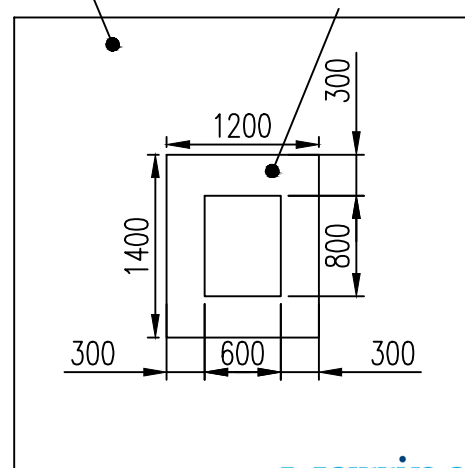


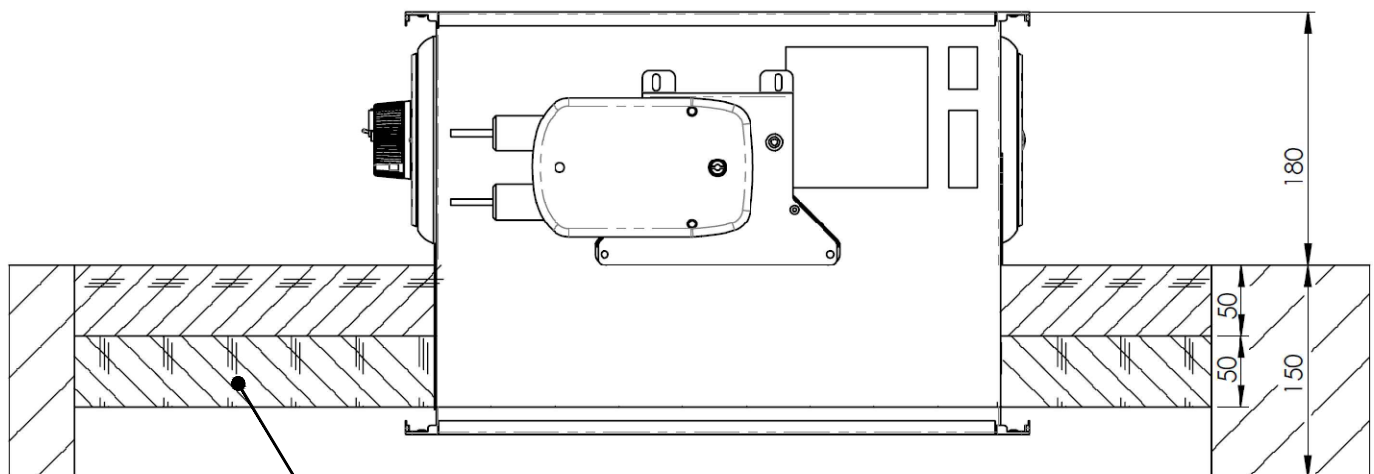
Fire damper CU-LT in a concrete wall



Concrete wall

Paint coated insulation boards $\geq 150 \text{ kg/m}^3$

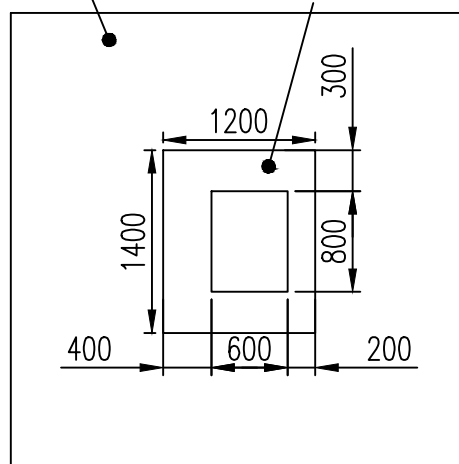


Fire damper CU-LT in an aerated concrete floor

Paint coated insulation
boards $\geq 150 \text{ kg/m}^3$

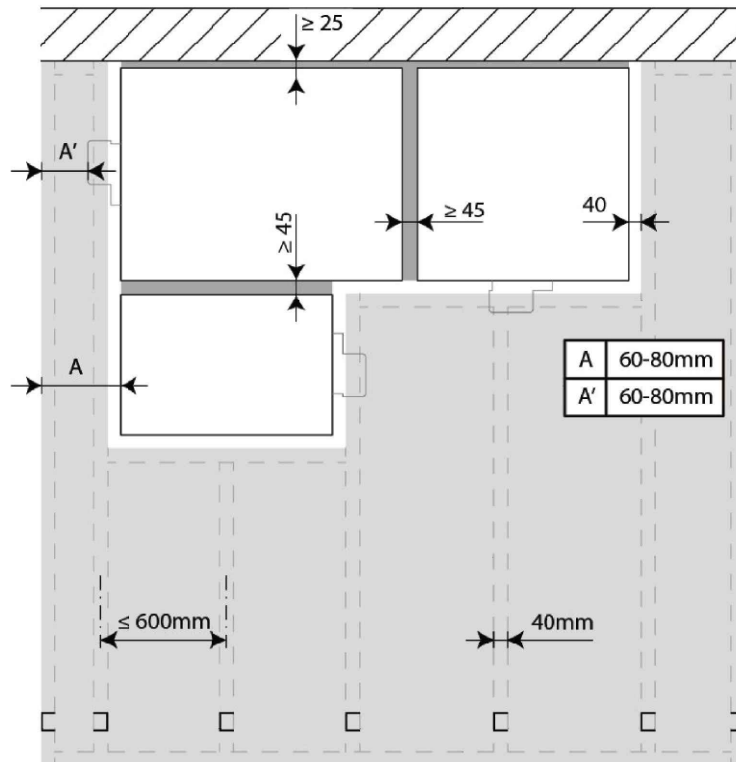
Aerated concrete floor

Paint coated insulation
boards $\geq 150 \text{ kg/m}^3$

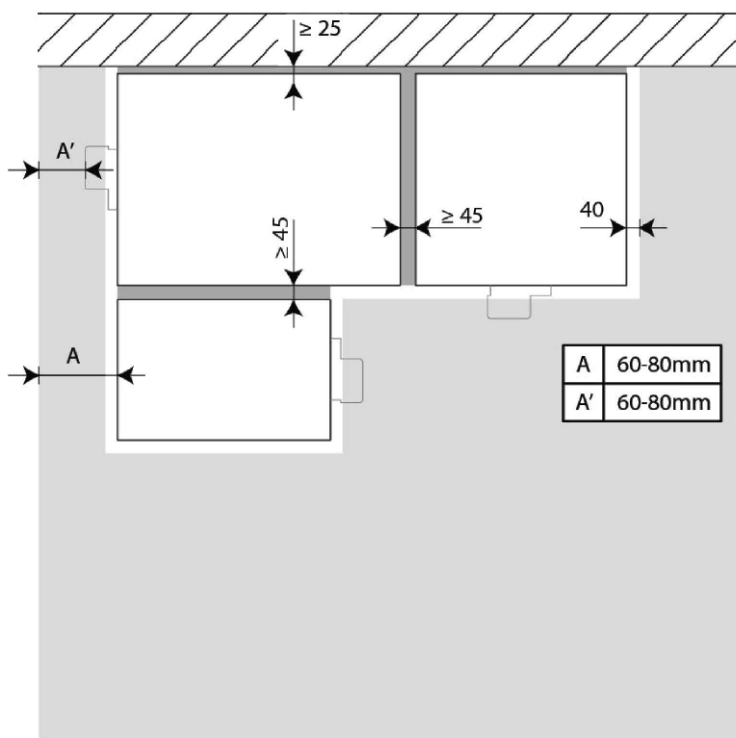


Clustered dampers

Mounting in a flexible wall at 0 distance



Mounting in a rigid wall at 0 distance



Installation without a metal stud aperture frame

